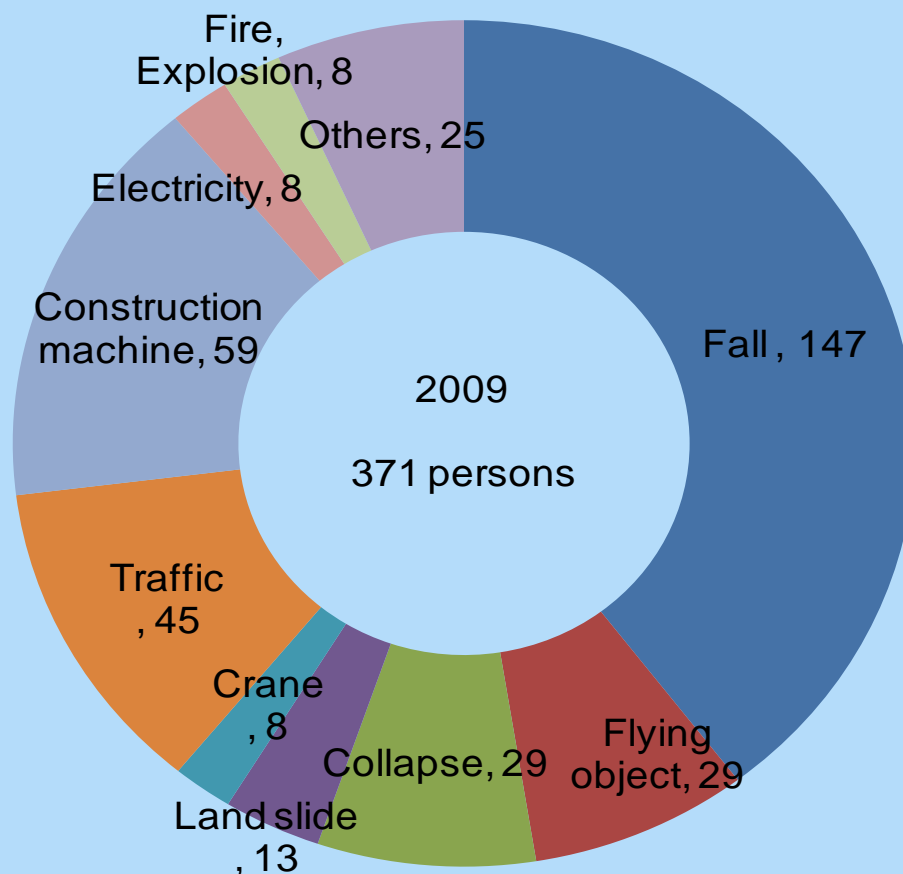


1 Activities to eliminate the 3 major accidents (Falling, Machinery, Collapse-Landslide)



<Major measures to eliminate the 3 major accidents>

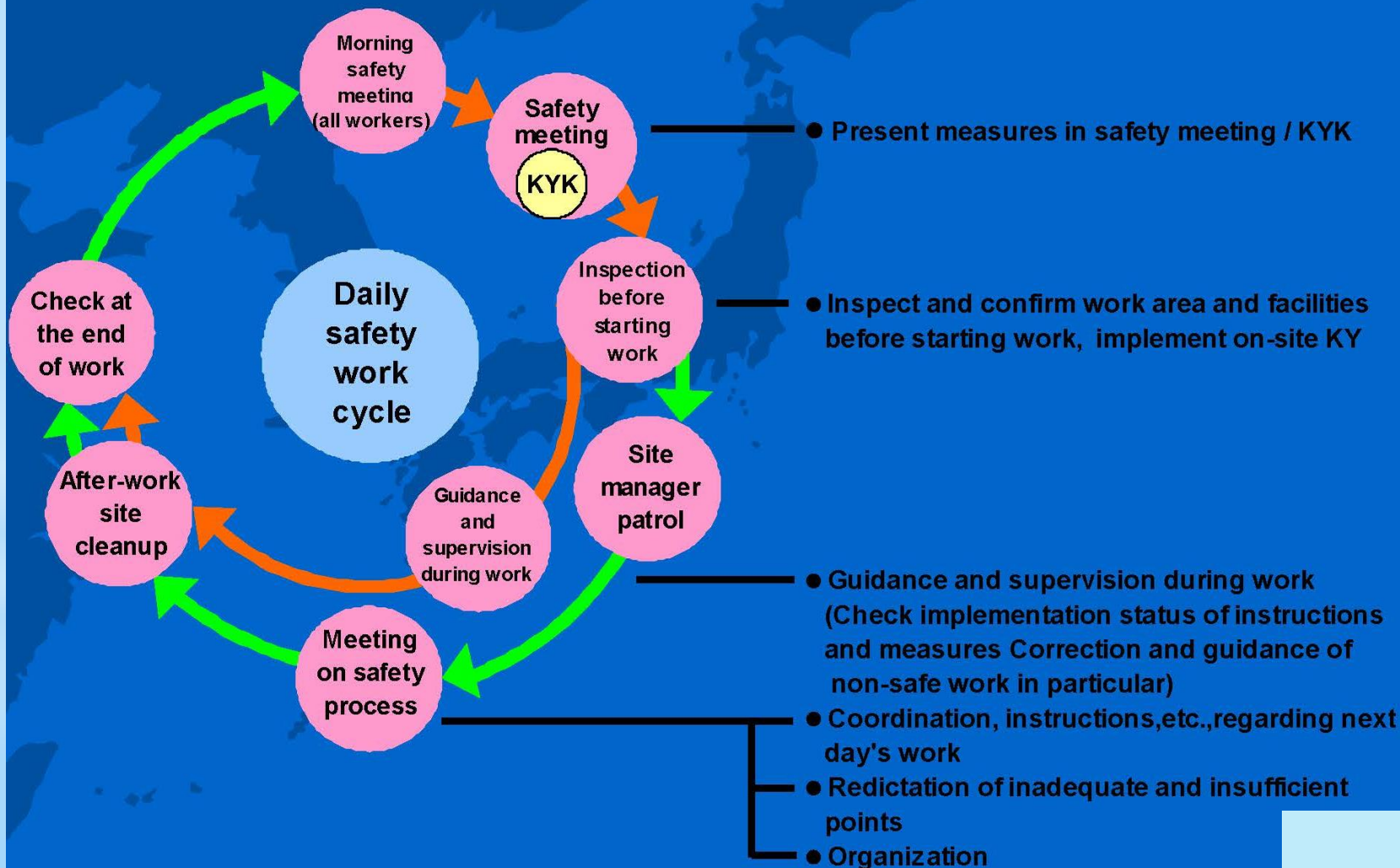
- **Creation of preventive measures and implementation of preliminary reviews during the stage for creating construction plans**
- **Review and implementation of priority measures in the safety work cycle**
- **Establishment and enforcement of work methods, work procedures, work knowledge**
- **Establishment of installation standards for construction machinery and construction facilities**
- **Creation of inspection standards relating to machinery and construction facilities, enforcement of inspection and maintenance based on checklists**
- **Implementation of safety and health education relating to preventing the 3 major accidents**
- **Publication of the promotion of activities through posters, etc.**

2 Safety work cycle activities

<Merits of safety work cycle>

- **Prime contractor and subcontractors, are aware of each of their roles in the work, and it is possible to share how safety can be secured.**
- **all parties related to the construction can participate are possible.**
- **Each party can make approaches to voluntarily and autonomously secure safety.**

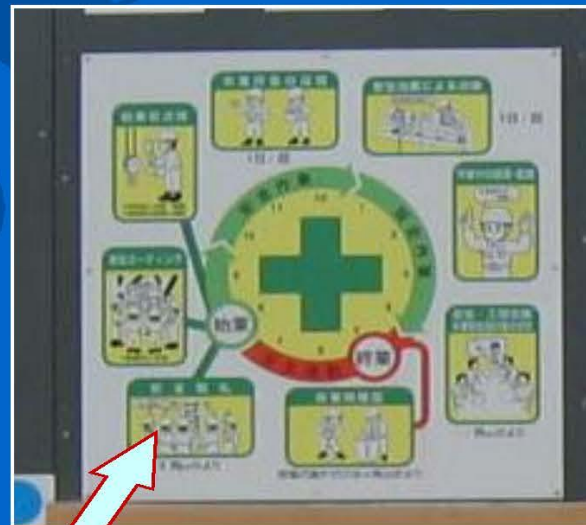
◆ Daily Safety Work Cycle



◆ Items for the safety work cycle that are implemented every day/every week/every month

Classification	Implementation items for the safety work cycle	Remarks
Daily safety work cycle	<ul style="list-style-type: none"> ① Morning Safety Meeting ② Safety Meeting (KYK) ③ Inspection before starting work ④ Site manager patrol ⑤ Guidance/supervision during work ⑥ Meeting on safety process ⑦ After-work site cleanup ⑧ Check at the end of the work 	<p>The fundamental ways for carrying out implementation items are prescribed in the order of:</p> <ul style="list-style-type: none"> ①When ②Where ③Who ④What and How ⑤For what purpose
Weekly safety work cycle	<ul style="list-style-type: none"> ① Weekly Inspection ② Weekly Meeting on safety process ③ Weekly cleanup 	
Monthly safety work cycle	<ul style="list-style-type: none"> ① Safety and Health Conference (Safety and Health Council) ② Periodic (monthly) voluntary tests (inspections) ③ Safety and health education ④ Safety and Health Conventions 	
Items implemented as needed	<ul style="list-style-type: none"> ① Acceptance of machinery brought in by companies, etc ② Preliminary meetings with companies planning on entering site ③ Acceptance education for new comers 	

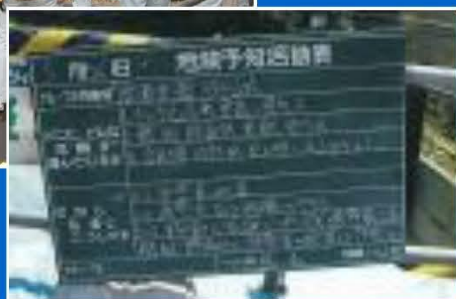
Notice for the daily safety work cycle appearing in the morning safety meeting area



Physical exercises at a morning safety meeting in an open area



Safety meeting (KYK) (KYT)



Before starting work , the person in charge measures the oxygen concentration and checks the status of construction machines and work site.



Site Manager patrol



A foreman give guidance and supervises his workers during work.

